

関東信越国税局 [お酒に関する情報]
http://www.nta.go.jp/about/organization/kantoshinetsu/sake/index.htm



この酒蔵マップは関東信越国税局ホームページでも閲覧することができます。また、ホームページには各県別のマップも掲載しています。

関東信越国税局管内



果実酒 ビール ウイスキー など

Table with columns: 所在地 (Location), No., 製法 (Production Method), 製造場 (Production Site), 英語対応 (English Support), 英語パンフレット (English Brochure)

新潟県 (Niigata Prefecture)

Table listing breweries in Niigata Prefecture, including locations like 村上 (Murakami), 阿賀野市 (Aga no City), 胎内市 (Hatai City), etc.

長野県 (Nagano Prefecture)

Table listing breweries in Nagano Prefecture, including locations like 中野市 (Nakano City), 野沢温泉村 (Nozawa Onsen Village), 山ノ内町 (Yamanouchi Town), etc.

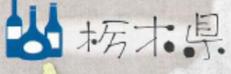
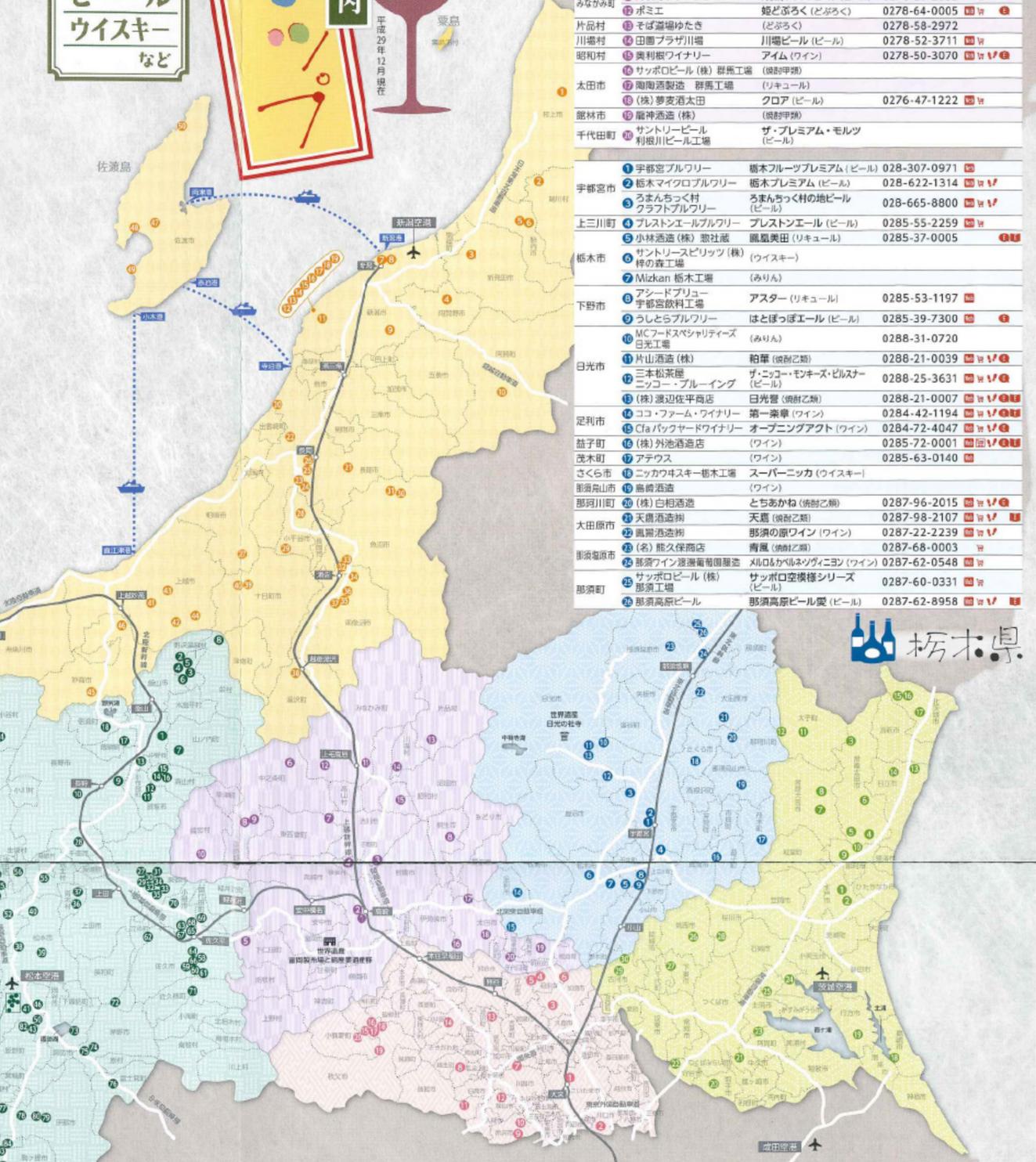


Table listing breweries in Tochigi Prefecture, including locations like 水戸市 (Mito City), 常陸太田市 (Hitachi Utsunomiya City), 常陸大宮市 (Hitachi Onoda City), etc.

茨城県 (Ibaraki Prefecture)

Table listing breweries in Ibaraki Prefecture, including locations like 佐久市 (Saka City), 小治市 (Koza City), 立川町 (Tachikawa Town), etc.

埼玉県 (Saitama Prefecture)

Table listing breweries in Saitama Prefecture, including locations like さいたま市 (Saitama City), 川口市 (Kawasaki City), 加須市 (Kasukabe City), etc.

Breweries Map (Wineries, Distilleries, et al.)

As of December, 2017

Kanto-Shinetsu Regional Taxation Bureau
<http://www.nta.go.jp/about/organization/kantoshinetsu/sake/index.htm>

This map appears on Kanto-Shinetsu Regional Taxation Bureau Web site.
 A each prefecture-based map also appears on the Web site.

NIIGATA

Location	No.	Breweries	Mainbrand	telephone number	website	shop	Tax Free Shop consumption tax	Brewery tour	available for English	English Brochure
Iirakani	1	Yanagisawa-Sagaku Takane Brewery	Dojuroku Kuronoue Doburoku	0254-73-0298						
Sekikawa	2	Farmhouse Inn Okuyama	unfiltered Sake Matsurigoto Doburoku	0254-64-0190						
Shibata	3	KANENASU SAKI CO., LTD. Brewery & Distillery	Kanenasu Shochu (S)	0254-22-3131						
Agano	4	Swan Lake Beer	Swan Lake Beer Beer	0250-63-2000						
Tainai	5	TAINAI KOGEN WINERY	TAINAI KOGEN WINE Wine	0254-48-2400						
	6	TAINAI KOGEN BEER	TAINAI KOGEN BEER Beer	0254-48-2020						
Chuo-ku	7	Bandai Beer	Beer	025-290-7443						
	8	Nuttari Brewery	Milky way-Pale Ale Beer	025-383-8720						
Akiba-ku	9	Muryushuzou Corporation	Furo Tyozu Shochu (C)	0250-38-2028						
Agai	10	Noukaninshuku Kaneyoshi	Dojuroku Kaneyoshi Doburoku	0254-95-3293						
	11	ECHIGO BEER	ECHIGO BEER Beer	0256-76-2866						
	12	CAVE DOCCI WINERY	ALBARINO Wine	0256-77-2288						
	13	Domaine Chaud	Wine	0256-70-2266						
	14	Cartina ZIO SETTO	Vino Rosso, Gallo Verde Wine	0256-78-8065						
	15	NIIGATA BEER	NIIGATA BEER Beer	0256-70-2200						
	16	Honda Vineyards & Winery	ALBARINO Wine	0256-70-2646						
	17	nakigoya	Cave d'Occhi Gold Beer	0256-70-2525						
	18	Le CINO Winery	Wine	0256-78-8490						
	19	L'escargot	L'escargot Wine	0256-77-2268						
	20	KEIKUSHIZOU Sake Brewery	BUNPUKU Shochu (C)	0258-74-3141						
	21	Farmers restaurant Uehaus	Settsuichinokai Doburoku	0258-86-8121						
	22	Sunimoshuzou Corporation	SUMINOI HONJIRIN Sweet sake	0258-42-2229						
Nagaoka	23	FUJISAKI-SOBEISHOJEN	Shochu (C)							
	24	IIHOH Shuri Co. Ltd Niigata Office	KOBE-Shochu KOSHIKARI Shochu (S)	0258-22-2136						
	25	Yoshinajirataroshoten	Liqueurs							
	26	Yoshinogawa CO., LTD.	Gotojo Ioshirogawa Injo Stechu Shochu (S)	0258-35-3000						
Esashi-ku	27	Jon-roji MURA, MANZAIKAKU	DOBURUKU Jon-nobi, Doburoku	0257-41-2222						
	28	Nigatanejo Co., Ltd.	Honyara Shochu (S)	0258-83-2025						
Ojya	29	Soba Kappou Naruchi	doburoku Yuuki Doburoku	0258-86-3037						
Uonuma	30	Sobadokoro Hiraishtel	Doburoku							
	31	Irihrose	Doburoku IHACHI Doburoku	025-796-2455						
	32	Agricole Echigo Winery	ECHIGO WINE Wine	025-777-5877						
	33	ECHIGO WINE	Wine							
	34	STRANGE BREWING	GOLDEN SLUMBERS Beer	025-775-7333						
Minamimura	35	HAKKAISAN BREWERY CO., LTD.	Hon-Mirin Year aged and made from Joji Sweet sake	025-775-3866						
	36	Fukasanahara Shochu Gura	Hakkaisan Yoroshiku Sennan Arubeshi Kone Shochu Shochu (S)							
	37	Hakkaisan Beer Brewery	Hakkaisan Izumi Beer Beer	0800-800-3865						
Yuzawa	38	Lodge Nakanouchi	Doburoku Anayuki Doburoku	025-784-3771						
	39	Tsunari Brewing	Tokanachi Buckwheat Ale Beer	090-1037-4388						
Tokanachi	40	MINYUKU IIRAI	DOBURUKU DENGAKU Doburoku	025-597-2522						
	41	IMAHARA VINEYARD	MIYUKIAMA (RED) Wine	025-528-4061						
	42	Hohonisu	Koshimohakuhou Doburoku	025-533-6588						
	43	Noukaninshuku Doburokasou	Doburoku Taku Doburoku	025-533-5643						
	44	Mingoinoyado Sana	Sana no Doburoku Doburoku	025-593-2704						
	45	IYOKO KOGEN BEER	IYOKO KOGEN BEER Beer	0255-86-2600						
Myoko	46	Myotou yasou kenkyujo Co., Ltd.	Kogen no izumi Other brewed liquors	0255-73-7189						
	47	Noukaninshuku Ueta	Sado no Tokineki Doburoku	0259-63-3561						
	48	OKESA SHUZOU	SAFFRON UMESUJI Liqueurs	0259-57-2539						
Sado	49	Obata Shuzo Gakkogura	Gakkogura Liqueurs							
	50	SADO HAKKO	Kannoto Doburoku	0259-78-2288						

NAGANO

Location	No.	Breweries	Mainbrand	telephone number	website	shop	Tax Free Shop consumption tax	Brewery tour	available for English	English Brochure
Nakano	1	Takayashiro Farm & Winery	CABERNET SAUVIGNON Wine	0269-24-7650						
	2	Anglo Japanese Brewing Company	Imperiality Beer	090-6123-9086						
Naganosen	3	Yanabousi	Doburoku Kataro Doburoku	0269-85-1787						
	4	KIRAKUSO	Hachiman Shizuku Doburoku	0269-85-3326						
	5	Utopia	Kawori Doburoku	0269-85-2223						
	6	Resort House FURUSATO	KURASHO Doburoku	0269-85-2241						
Yamanouchi	7	Tanamura Honten Co., Ltd.	SHIGA KOGEN BEER / Yana-Bushi Beer	0269-33-2155						
Sakae	8	Noukaninshukuufuya Ishizakashuzojo	Gousetsunogotari Doburoku	0269-87-3190						
Nagano	9	Ishizakazuten Corporation	Aprico (Apricot Wine) Wine	026-243-3745						
	10	Nishiindashuzouten	Nellous Wine	026-292-2047						
Suzaka	11	KUSUNOKI WINERY	Chardonnay Barrel Aged Wine	026-214-8568						
	12	CLOC D'INING	FRUIT ALE Beer							
Obuse	13	OBUSE WINERY	Domaine Sogga Wine							
	14	Cartina Riezo	BERLOT STRADA NUOVA Wine							
Takayama	15	SHIRISHU TAKAYAMA WINERY	Chardonnay Wine	026-214-8726						
	16	Domaine Hase	Wine							
Iizuna	17	St. Cousair Winery	St. Cousair Chardonnay Wine	026-253-8002						
Shinano	18	Ratsune Sake Corporation	WATSUHO Shochu (C)	026-255-2007						
	19	MOTHERN ALPS VINEYARDS	Chardonnay Wine	0261-22-2564						
Donachi	20	Atarashiya	Doburoku	0261-22-1899						
	21	MINSHUKU YANAGO	DOBURUKU Doburoku	0261-22-4066						
Hakuba	22	Hakuba Brewing Company	Hakuba Pale Beer	080-8905-4362						
	23	Nakaya	Doburoku	0261-72-2291						
Otari	24	hoshi no ie	Doburoku	0261-82-2566						
Ikeda	25	Baisekai Sake Brewing Co., Ltd.	Shochu (S)							
Ueda	26	Fukugen Brewery	Lulubell Cidre Wine	0261-62-2210						
Chikuma	27	Baruzen Foods Corporation	Liqueurs							
	28	OHILAIHO BREWERY	OHILAIHO-Beer Beer	0268-64-0006						
	29	Domaine Nakajima	Wine	0268-64-5799						
	30	ARC-EN-VIGNE	ARC-EN-VIGNE CHARDONNAY Wine	0268-71-7082						
	31	Hasumi Farm & Winery	Hasumi Farm & Winery Wine	0268-64-5550						
	32	cave hatano	Wine	080-6936-9646						
	33	Villa d'Est Winery	Vignerons Reserve Chardonnay Wine	0268-63-7373						
	34	Rue de Vin	Rue de Vin ESPRIT Wine	0268-71-5973						
Aoki	35	Shirshu Valley Auto-carping	HITOIRISHIZUKA Doburoku	0268-49-0001						
	36	Fanky Chateau Winery	Wine	0268-49-0377						
Matsunoto	37	Sasashuzou Co., Ltd.	Sosa shochu Nagano Shochu (S)	0263-47-0762						
	38	Yanabe Winery	NAGARA SWEET Wine	0263-32-3644						
	39	Yamatowine Shiga Winery	Wine	0263-64-4255						
	40	ALPS Co., Ltd.	Musée du Vin Wine	0263-52-1150						
	41	IZUTSU WINE	IZUTSU WINE NAC Merlot Wine	0263-52-0174						
	42	INSHI NO SATO WINERY	Merlot Wine	0263-53-8780						
	43	Kido Winery	Wine							
Shiojiri	44	SUNTORY WINE INTERNATIONAL LIMITED SHIOJIRI WINERY	SHIOJIRI MERLOT Wine	0263-52-0144						
	45	Sun Sun Winery	Chateau Sun Sun Wine	0263-51-8011						
	46	JA SHIOJIRI Winery	Wine	0263-53-9110						
	47	SINANO WINE	Sinano Wine Super Derux Wine	0263-52-2581						
	48	HAYASHI WINERY	goichi wine Wine	0263-52-0059						
	49	Shinshu shiojiri agriculture park tyosen forest	enreibeer Beer	0263-51-8100						
	50	VOTANO WINE	Wine	0263-54-3723						
Azunino	51	AZUMI APPLE SWEET WINE WINERY	Sauvignon Blanc Premier Wine	0263-73-5532						
	52	AZUMINO WINERY	Merlot Wine	0263-77-7700						
	53	EIMA HOTAKA BREWERY	ALT Beer	0263-84-0174						
Chikuhoku	54	Sasashuzou Corporation	OTOKONOUTA Shochu (S)	0263-66-2011						
Ikusaka	55	Ikusakura Kougyokusho	Doburoku							
Yanagata	56	Talke Winery	Shifu no Sato Wine	0263-55-6100						
	57	Fuyushuzou	Shochu (C)	0267-62-0340						
	58	Kiuchiyuzou Corporation	TENSETSU Shochu (S)	0267-62-0005						
	59	Kitsurashuzou Corporation	Touge Shochu (S)	0267-82-2006						
	60	Sakunohanasuzou	SAKUNOHANA Shochu (S)	0267-82-2107						
	61	Takeishigotente Brewing Corp.	NAKASENDO Shochu (S)	0267-53-3025						
	62	Ohikawashuzou Corporation	SHINANO NO KAGRI Shochu (S)	0267-67-3731						
Saku	63	Tsuyiyashuzuten Corporation	NYUKON Shochu (S)	0267-62-0113						
	64	Totsukashuzou Corporation	KUSABUE Shochu (S)	0267-67-2105						
	65	Tononshuzou Corporation	Shochu (S)							
	66	Corporation Fuyushuzouten	Prune Wine Wine	0267-67-2153						
	67	Karuzama Brewery Ltd.	THE KARUZAMA BEER Beer	0120-919-144						
	68	YOH Brewery Company	YONA YONA ALE Beer	0267-66-1211						

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Komoro	69	NANN'S WINE Komoro Winery	Solaris Shinshu Komoro Merlot Wine	0267-22-6341						
Sakaho	70	Kanso Sake Brewery Co., Ltd.	Izutsusakari Shochu (S)	0267-88-2002						
Tateshina	71	Wentlaira Hotel&Resorts Brewery	Shirakaba Tateshina Pilsner Beer	0266-68-2100						
Suwa	72	Raijinshuzou Corporation	suwaronan Beer Beer	0266-52-3121						
Chino	73	Gozaishi Jinja	Doburoku							
	74	Suwaoyahonkeshuzou Kabushiki Kaisha	SOROSORO Shochu (S)	0266-72-2118						
Fujino	75	Wiyasaka Brewery Company, Ltd. Basara Fujino Winery	SUJI Shochu (S)							